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INSTALLATION INSTRUCTIONS

for Standard Or Large OuterSleeves

Using a 1-3/8" or 1-1/2" diameter drill bit, drill a hole with desired pitches to 2-7/16" deep. Depth is measured from ball surface to the top outside edge of drill bit.

Step 1



Using a bevel sander, sand out drilled hole so that outer sleeve slides in and out smoothly & easily... but not sloppy.

Step 2



There is an indicator mark on the outside of the 1-3/8" or 1-1/2" Outer Sleeve. To check correct fit, gently insert Outer Sleeve into the ball, aligning the indicator mark with the center line of span.

Step 3



When you are comfortable with the fit, rough up the outside surface of the Outer Sleeve with sand paper and apply adhesive to the perimeter of the hole being sure that the indicator mark and center line of span are in line with one another. Push sleeve down until top is flush with highest point of hole. **Let dry completely.**

Step 4



Insert Interchangeable Inner Sleeve into the Outer Sleeve, putting the markings (IS) to the left hand side and aligning the track of the Inner Sleeve with the tabs on the Outer Sleeve. Push the Inner Sleeve down until it stops, and then turn Inner Sleeve 90 Degrees to the right into a locked position. A "Click" sound will indicate that it is locked into position.

Step 5



Cut down the excess material (using a plug cutter or router) flush with the ball surface. Repeat steps 4 and 5 for each ball drilled until all your sleeves are in place and flush.

Step 6

